

# International Cooperation on Semiconductors

*EU and Non-EU Strengths, Weaknesses, Dependencies,  
Opportunities for International Collaboration*

Francis Balestra (CNRS/Grenoble INP-UGA/Sinano Institute)



# INTRODUCTION

- ICOS Project starts in January 2023 for three years, it is funded by the Horizon Europe research program.

## Coordinator



## Technical co-Coordinator



- An ambitious project in the framework of the European strategy for semiconductors



# PARTNERS & ADVISORY BOARDS

## PARTNERS

### ACADEMICS



### RTOS



### INDUSTRIAL ADVISORY BOARD



### ASSOCIATIONS & CONSULTING COMPANIES



### INDUSTRIALS



### INTERNATIONAL ADVISORY BOARD



# Motivation & Objectives

- **Semiconductors & Semiconductor-based photonics** are pivotal technologies for almost all existing industrial sectors, as demonstrated by the recent chips shortages
  - **International cooperation** is key for **speeding up** technological innovation (e.g. ITRS/IRDS, IPSR-I, ECS-SRIA, NEREID), reducing **cost** by avoiding duplicated research, strengthening complex supply and value chains, and is encouraged by the new **strategies** of leading semiconductor countries
- => To build **balanced semiconductor partnerships** with like-minded countries
- => To set out cooperative framework on *initiatives of mutual interest*
- => To identify and support the establishment of the **most promising scientific international collaborations**
- => To support the growth of the European Semiconductor industry through **focused research alliances** based on awareness of advanced research activities
- => To strengthen **Europe's and partner Country's positions** in global value chains in this area and to contribute to the **EU Chips Act, Green deal and Digital Agenda**

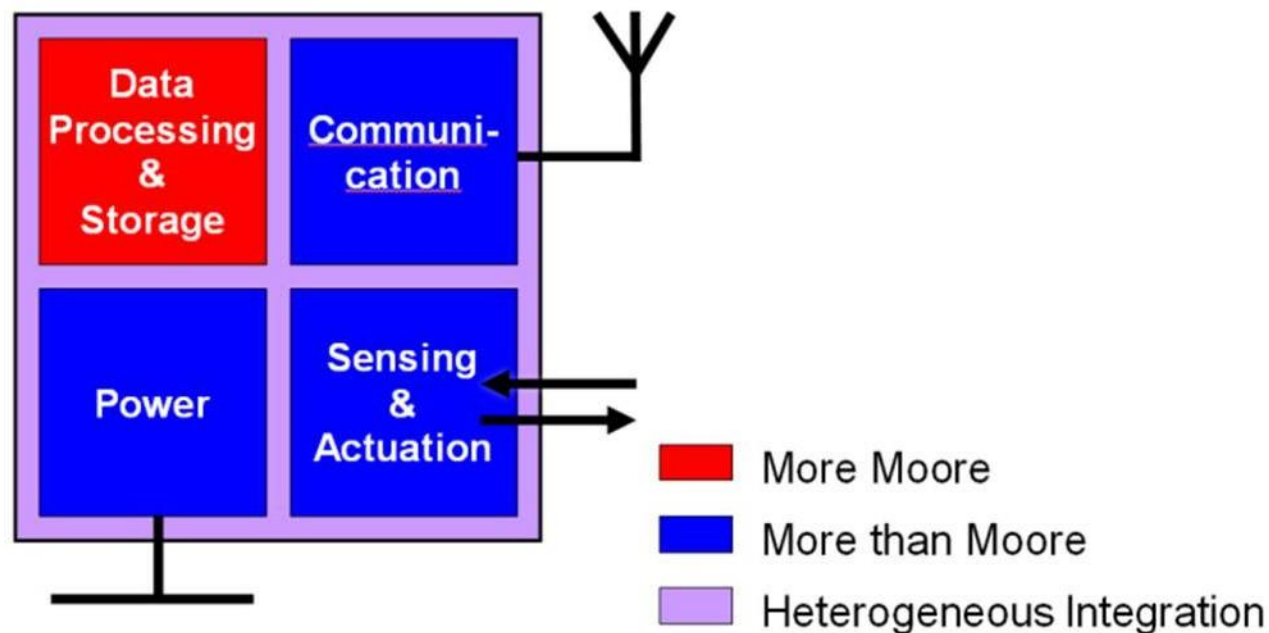
# Objectives of ICOS

## ■ Investigated countries:

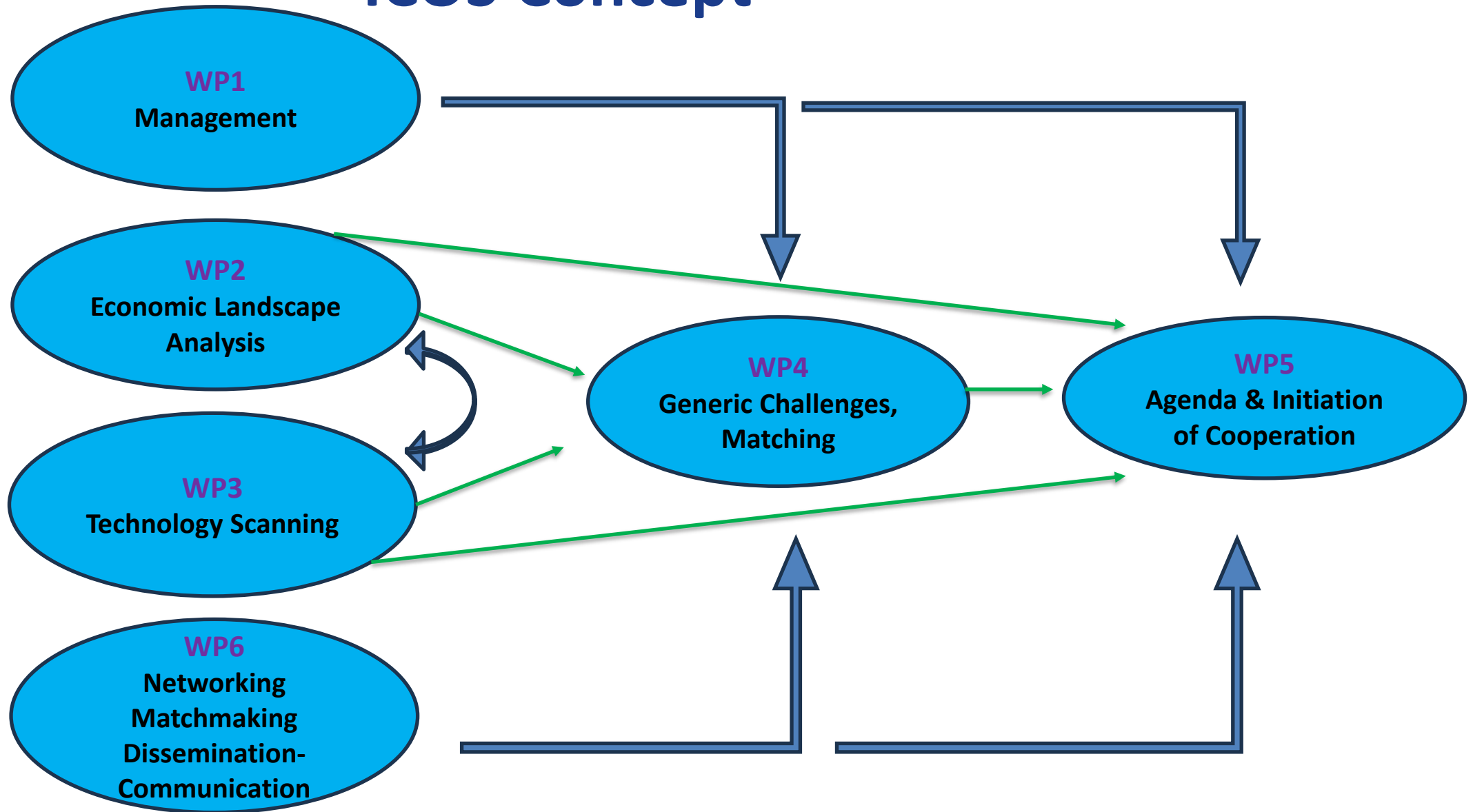
- Japan
- The United States of America
- India
- The Republic of Korea
- Taiwan
- Singapore
- China
- Canada, Malaysia (for some analysis)

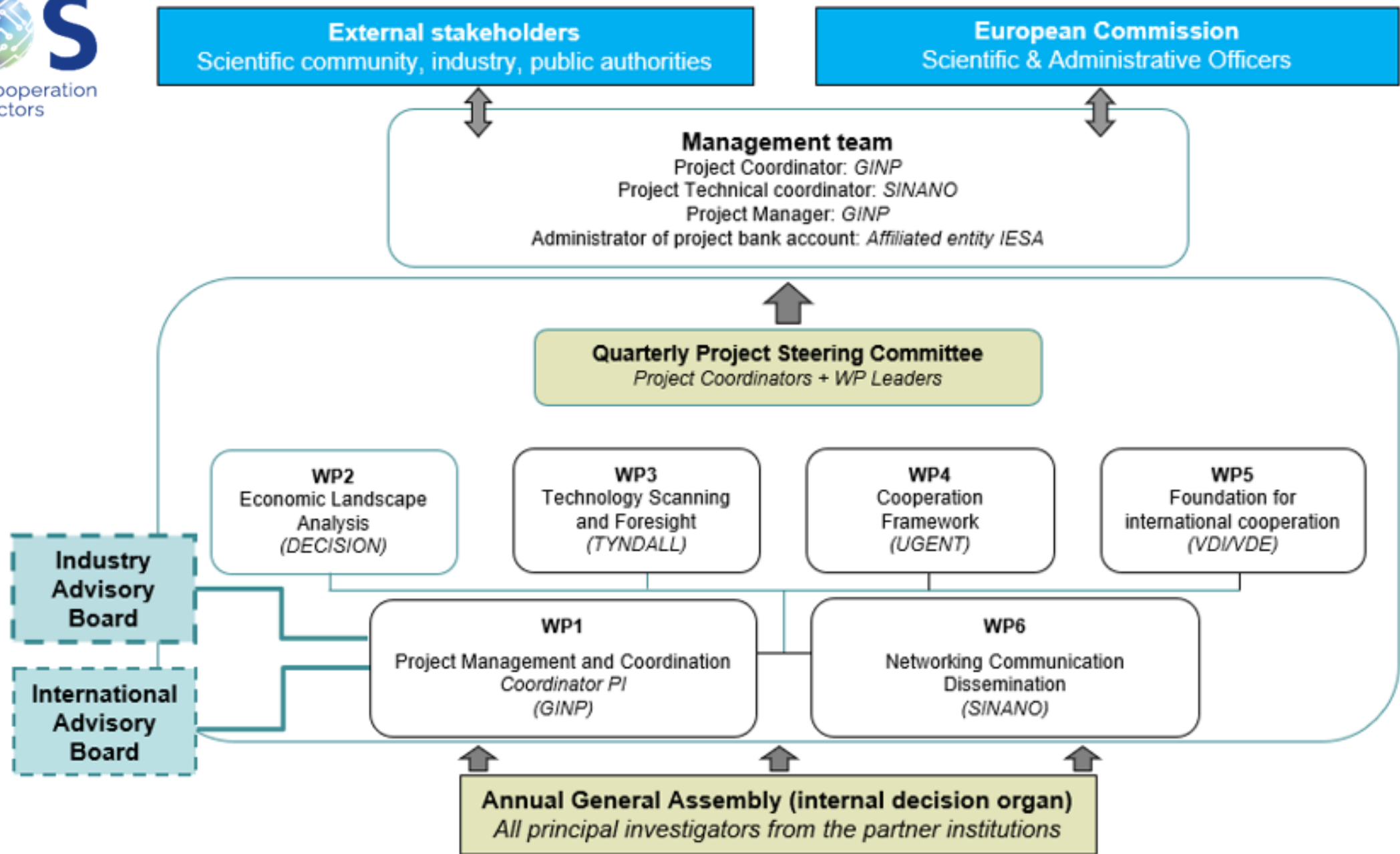
# Main scientific topics

- Advanced computing & Advanced functionalities: sensing, RF & optical communications, optical devices, energy harvesting, power devices, ...



# ICOS Concept





Structure of ICOS project & stakeholders



# IMPLEMENTATION

## IMPLEMENTATION

### EXHAUSTIVE ANALYSIS OF SEMICONDUCTORS' VALUE CHAINS, FOR ELECTRONICS & PHOTONICS

Identification of :

- EU's economic and industrial strengths & weaknesses
- Strategic dependencies
- Market and cooperation opportunities

### IDENTIFICATION OF RESEARCH AREAS FOR INTERNATIONAL COOPERATION

Identification of next generation & emerging technologies, especially in advanced computation and functionalities.

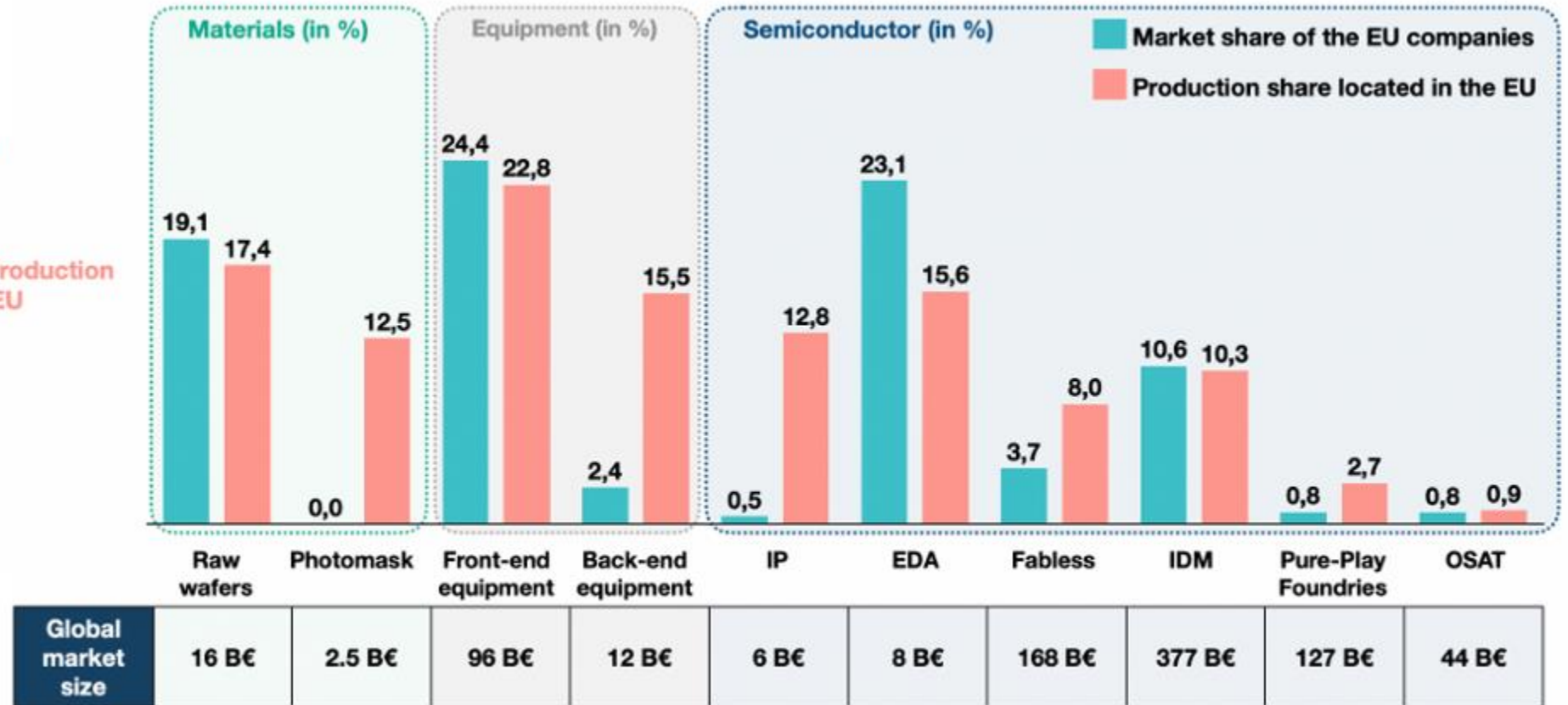
### DETERMINATION OF MOST INTERESTING COUNTRIES FOR INTERNATIONAL COOPERATION

Identification of challenges for which international cooperation is critically important.

### AGENDA FOR AND INITIATION OF INTERNATIONAL COOPERATIONS

- Dialogue with actors of existing cooperation
- International collaboration with non-EU national authorities
- Define standardisation needs and activities
- Support the European Commission

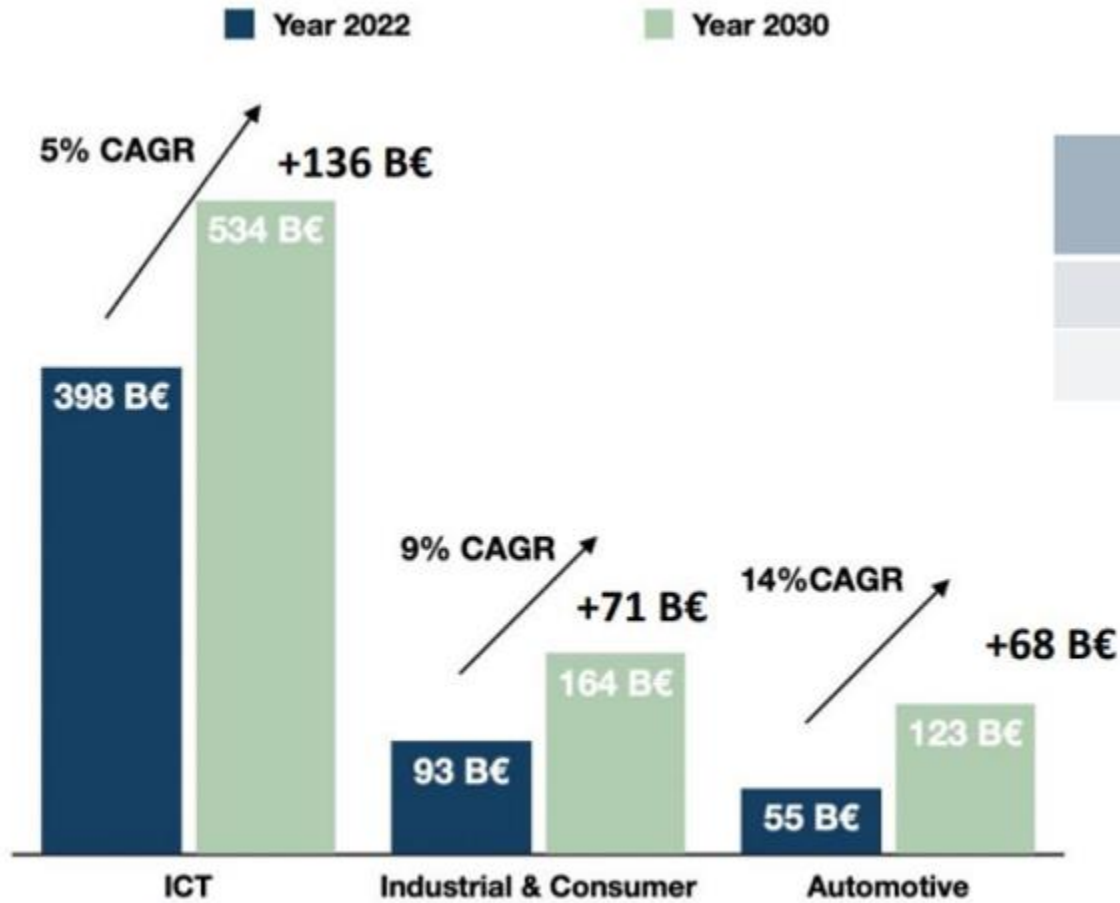
# Market & Production shares EU & non-EU / EU



In comparison, the EU account for 17% of the global GDP in 2022<sup>29</sup>.

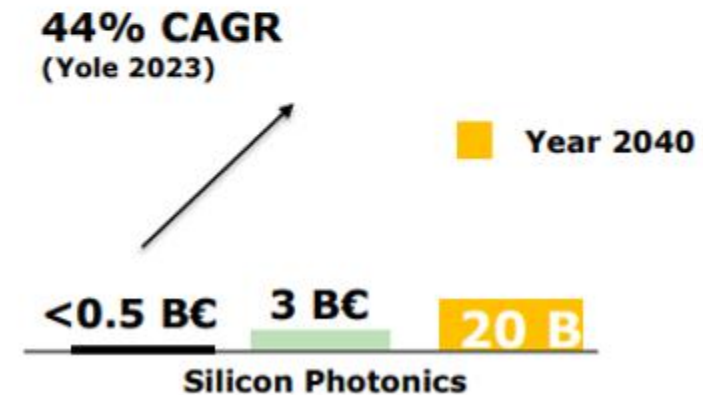
Source: DECISION Etudes & Conseil

# Growth in Electronic and Photonic Chips



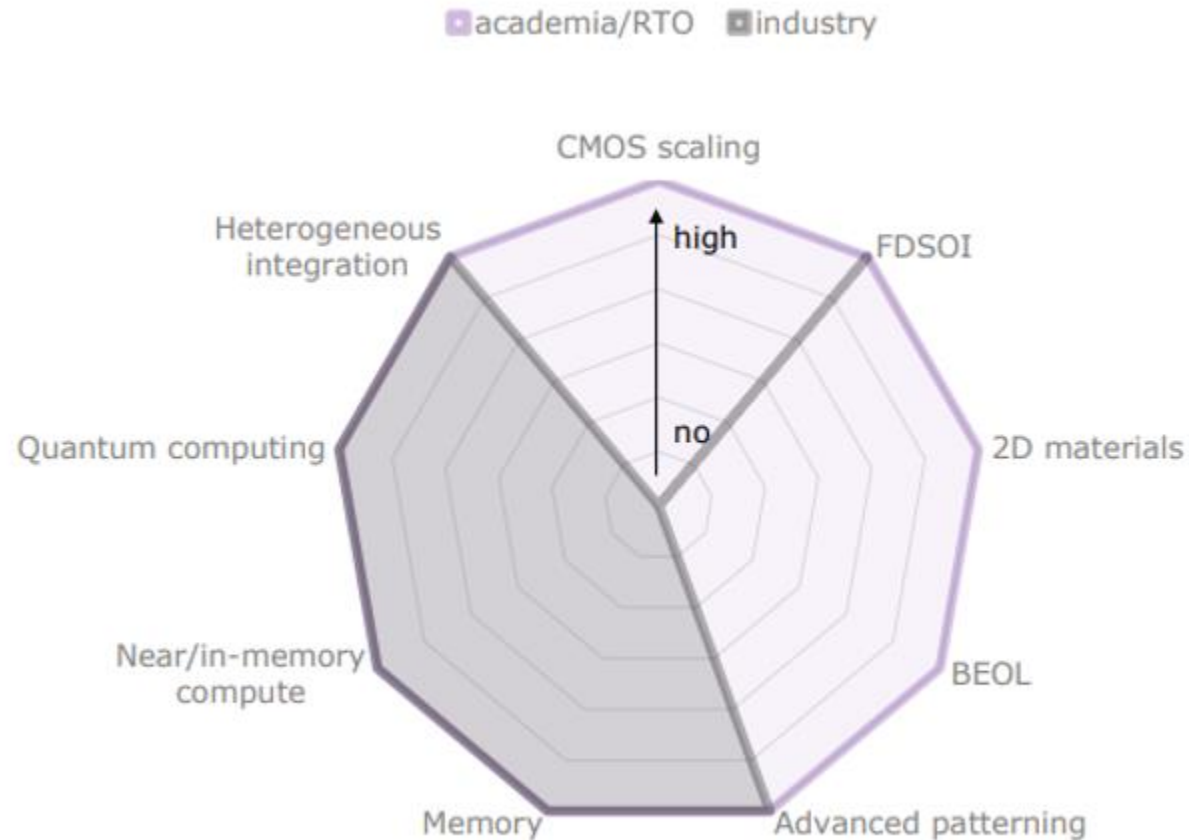
Source: DECISION Etudes & Conseil, Mc Kinsey, WSTS

Silicon Photonics Market ÷ Semiconductor Market	
2023	< 0.1%
2040	> 1%



Source: Yole market studies; Roel Baets

# Main technologies: EU & non-EU / EU



- R&D very strong in all areas of compute
- Unique strong position in EUV lithography
- In general, industrial EU players lacking to take up R&D



# Challenges, possibles solutions & Collaboration opportunities: “Advanced computing”

- Classical’ Logic Scaling Roadmap beyond FinFET technology that extends devices structures through **sub nm nodes** (e.g., **GAA and CFET architectures**)
- Exploration of ‘**Fully Depleted SOI**’ technology for Power Efficient Analog and RF applications
- Exploration of **alternative channel materials** (e.g., **2D materials**)
- Extension of the **scaling of BEOL technologies**, through the use of Ru, Airgap or Graphene-based metallization, by reducing the associated RC network
- **Added BEOL functionality** through the introduction of new materials such as 2D, oxide semiconductors and ferroics
- Exploration of the use of BEOL **Non-Volatile Memories** (using for example resistive RAM such as FeRAM, MRAM, PCRAM) to supplement/replace charge-based memories, for in-memory computing (eNVM), and for Power Efficient Neuromorphic-based architectures
- **Photonic chips for optical interconnects and quantum information processing**
- Demonstration of the capability of the ‘**Buried Power Rail delivery**’ to decongest the interconnection density that is becoming the most limiting factor for the **scaling at 2nm and below**
- Enablement of the **High-NA EUV lithography** for the patterning of 2nm nodes and beyond
- **Usage of 3D integration** to desegregate the classical large area chips into **chipselets that will be much more power efficient** when reconstruct using 3D integration design flow and associated toolbox
- **Cryogenic electronics** for power saving and quantum computing

# Challenges & possible solutions & collaborations opportunities: “Advanced functionalities”

- Innovation in **new, highly sensitive and more versatile sensors** requiring more advanced sustainable (bio)materials innovation and integration
- **For energy harvesters the improvement of the performance/ efficiency** is as important as the development of “**green**” materials
- **Wide band gap** (e.g. SiC, GaN) and **ultrawide band gap materials** (e.g. AlN, GaOx, diamond) for power
- **Flexible, Printable, Wearable Electronics:** Future Hybridization of Flexible & Si-based electronics
- **Heterogeneous integration** of best materials for target application
- **Advanced design tools**, including multi-physics simulation for first-time-right modelling capabilities
- **Rapid prototyping** to bypass long chip iteration cycles (e.g. PDK, ADK availability)
- **Packaging that meets multiple design requirements** such as optical, electrical, mechanical, thermal, RF, (bio-)fouling etc.

# Possible joint activities

- **Webinars**
- **Workshops**
- **Contribution to Regional & International Technology Roadmaps (IRDS)**
- **International R&D&I cooperation on topics of mutual interests**
- **Exchange of researchers**
- **Access to Research Infrastructures**
- **Standardisation needs for emerging technologies**

# Thank you for your attention

**icos-semiconductors.eu**

***Contact:***

*Francis Balestra <Francis.balestra@grenoble-inp.fr>*

Funding from Horizon Europe under  
grant agreement 101135568