



SiNANO-ICOS-INPACE Workshop

"Emerging technologies in Advanced Computation, Advanced Functionalities, Ground-breaking Technologies: Impact on International Cooperation"

Energy harvesting for autonomous systems

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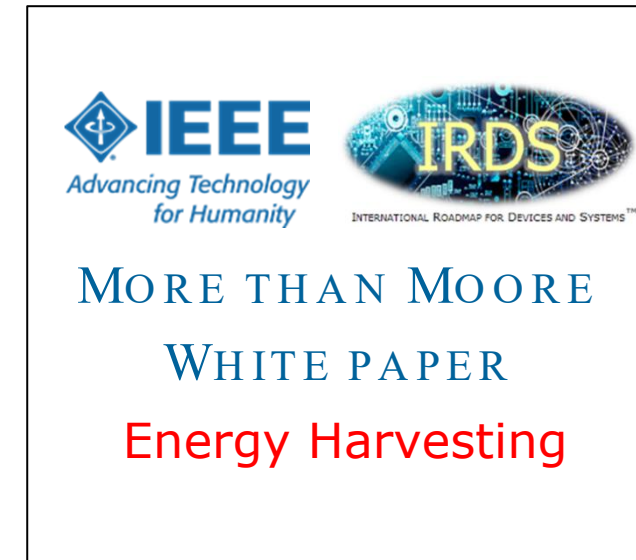


Brugges, September 9, 2024



Outline

- Introduction
- Energy harvesting technologies (IEEE-IRDS)
 - Main technologies, trends, challenges, **examples**
- Conclusions and perspectives

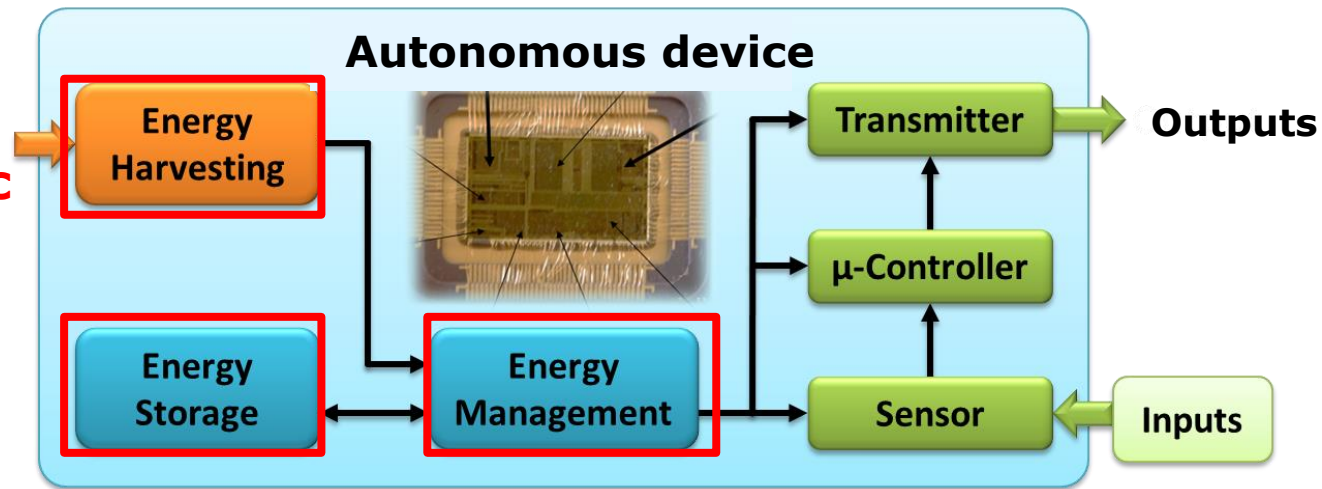


INTRODUCTION

Introduction

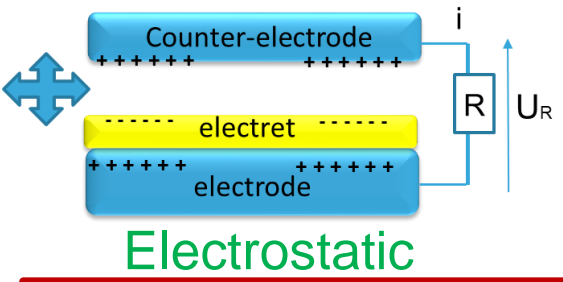
- Market growth on connected devices : IoT (estimated 40 billion devices by 2025), healthcare, wearables, home automation...
- Energy supply is essential (<math>< mW</math>, tens of \longrightarrow Energy Harvesting
- EH is important in applications with specific requirements : simple battery is not enough, cords would increase the cost / complexity, too many devices, harsh environment, implants...

- **Mechanical**
- **Electromagnetic**
- **Thermal...**

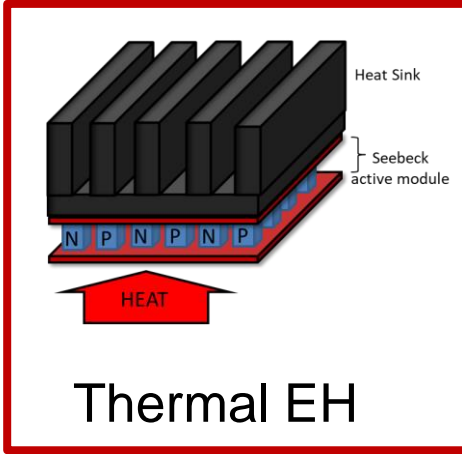


Introduction: Technologies covered so far...

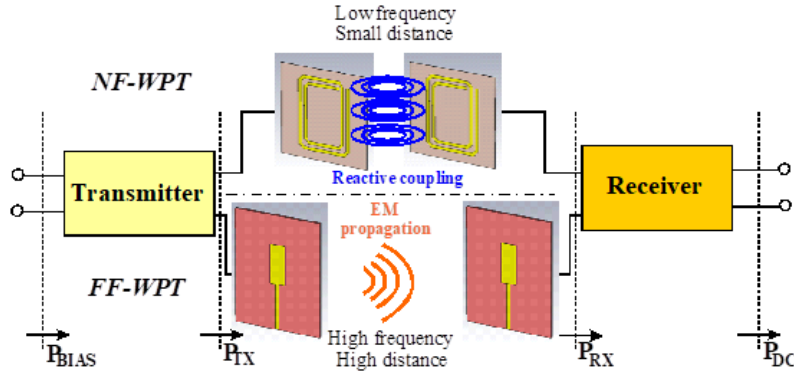
Mechanical EH



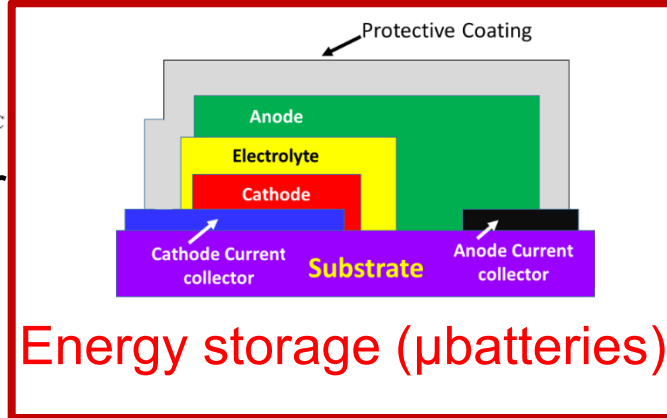
Electrostatic



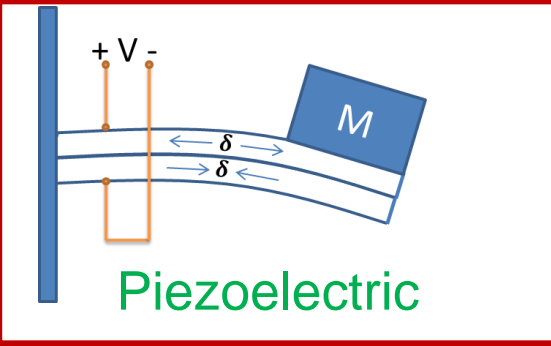
Thermal EH



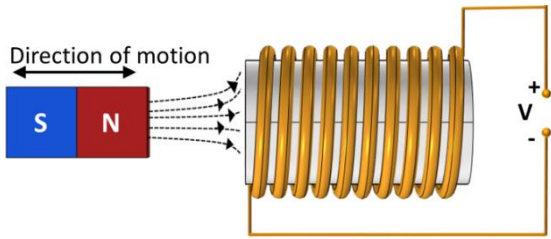
RF EH / wireless power transfer



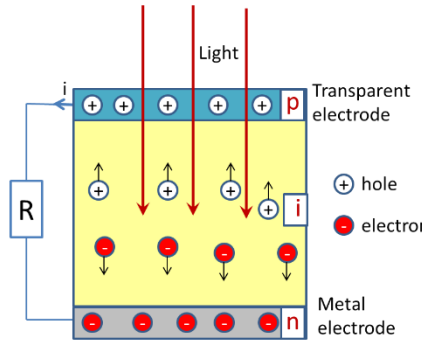
Energy storage (μ batteries)



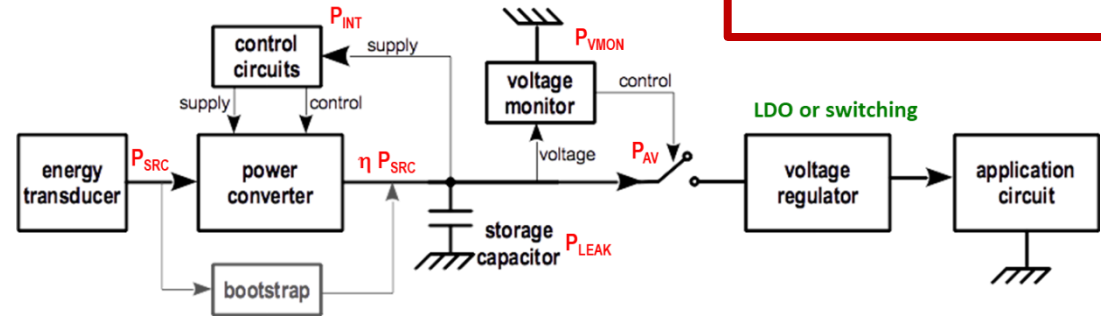
Piezoelectric



Electromagnetic



Solar EH

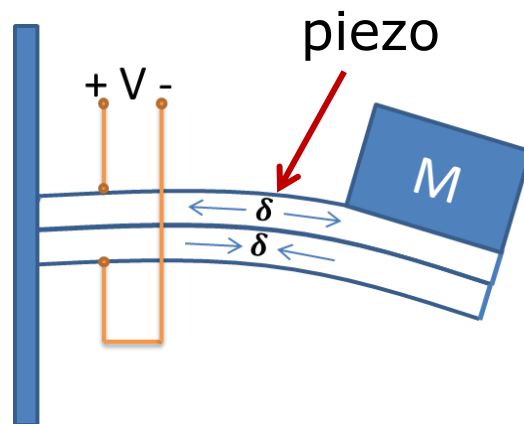


Micro power management

Energy harvesting technologies

Mechanical EH : Piezoelectric conversion

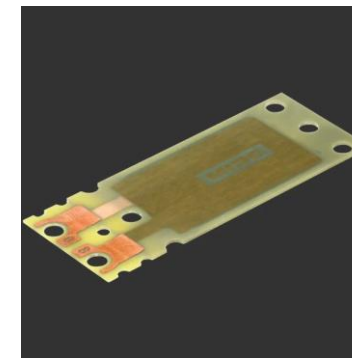
- Harvesting principle based on mechanical resonators
- Applications are linked to mechanical vibrations harvesting (movements)



- Principle

Resonant cantilever covered by a piezoelectric layer and a inertial mass attached. As the cantilever is bent, strain is transferred to the piezo layer → asymmetric charge distribution (Voltage)

MIDE (PZT)



TE Connectivity (PVDF)

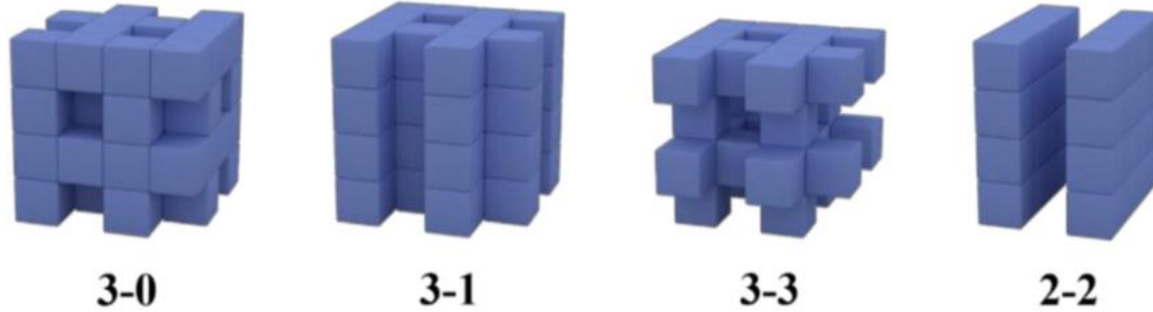


- Devices tuned at a specific vibration frequency
- Devices are easy to fabricate
- Macro-devices and MEMS are actually on the market
- Most used materials (commercial) : PZT (lead/toxic), PVDF

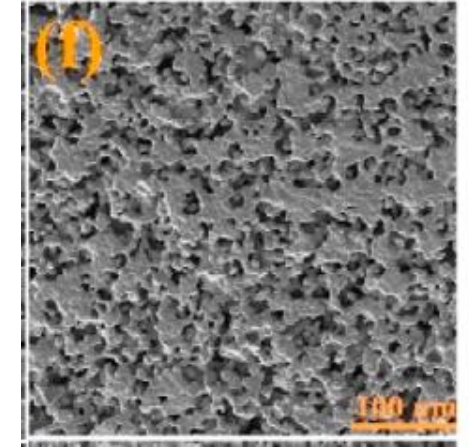
Mechanical EH : Piezoelectric conversion

Current trends : Porous materials (1/2)

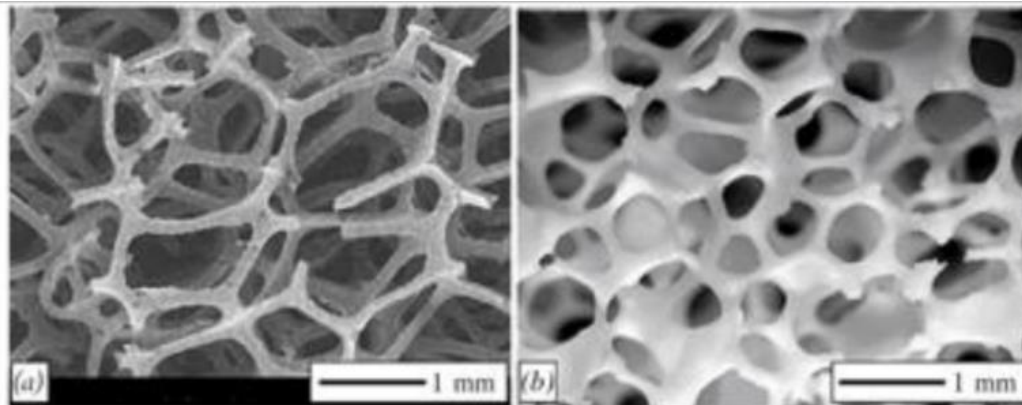
- Different types of porous materials and techniques to fabricate them...



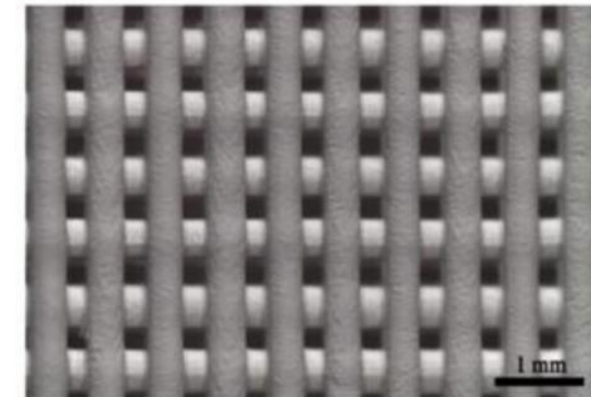
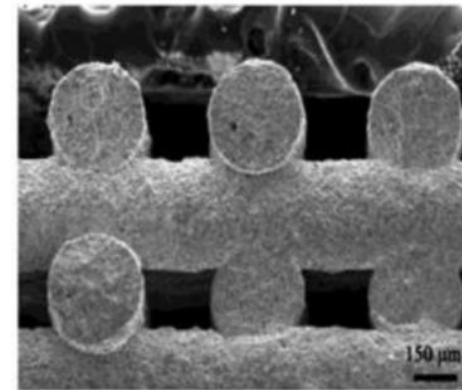
Burnt-Out
Polymer
Spheres
(BURPS)



X. Zhou et al., Nanoenergy Advances 2022



Replica template



Additive manufacturing (inks): innovative,
most promising technology

Mechanical EH : Piezoelectric conversion

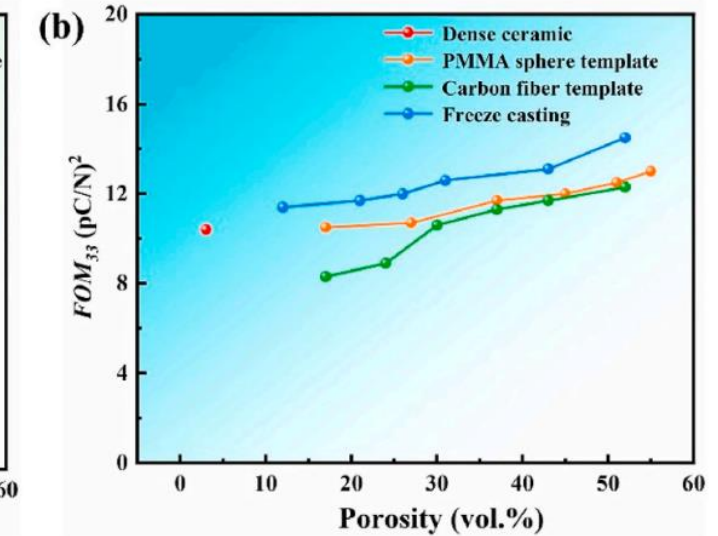
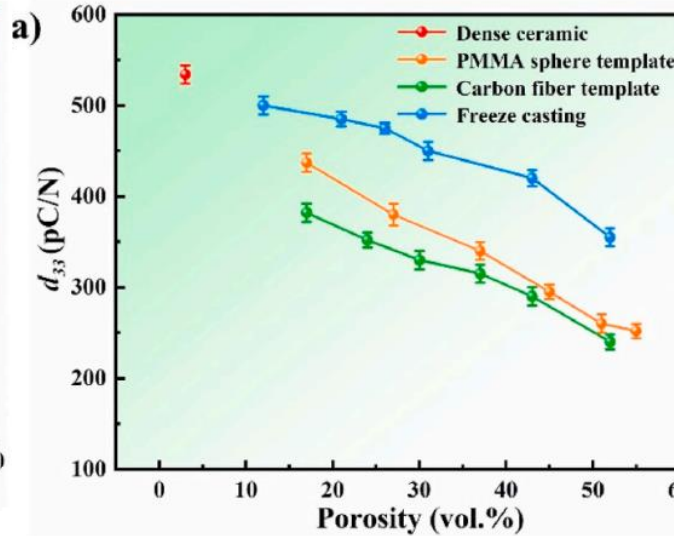
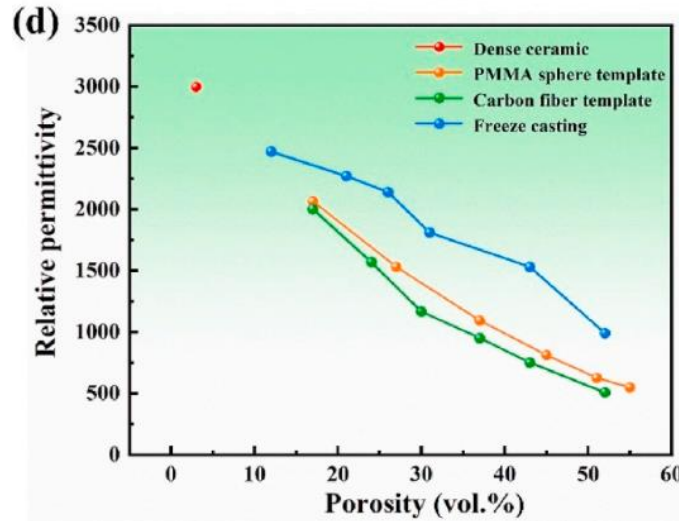
Current trends : Porous materials (2/2)

X. Zhou et al., Nanoenergy Advances 2022

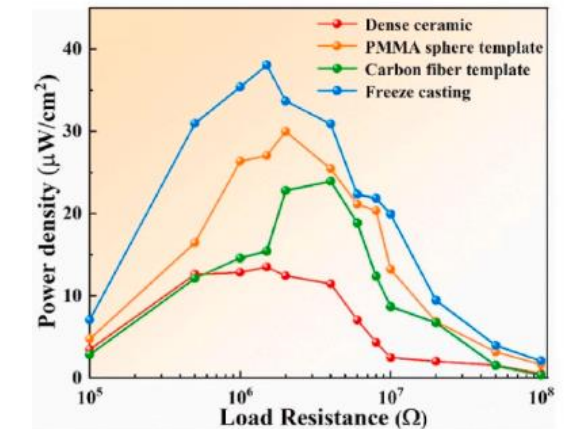
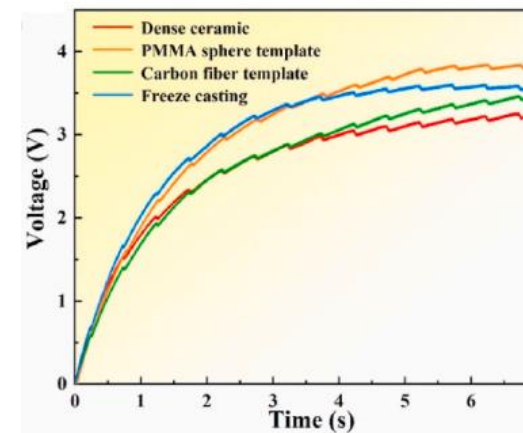
Piezoelectric coeff.

$$FOM = \frac{d_{33}^2}{\epsilon_0 \epsilon_{33}}$$

Permittivity



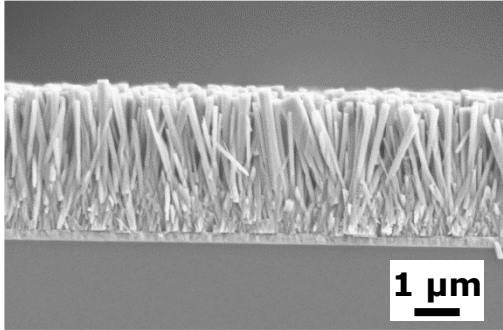
- ❑ Reduced permittivity and piezo coefficient
- ❑ Higher FOM
- ❑ Increased voltage stored in a capacitor
- ❑ Increased optimal power (for a given resistive load)
- ❑ Low cost



Mechanical EH : Piezoelectric conversion

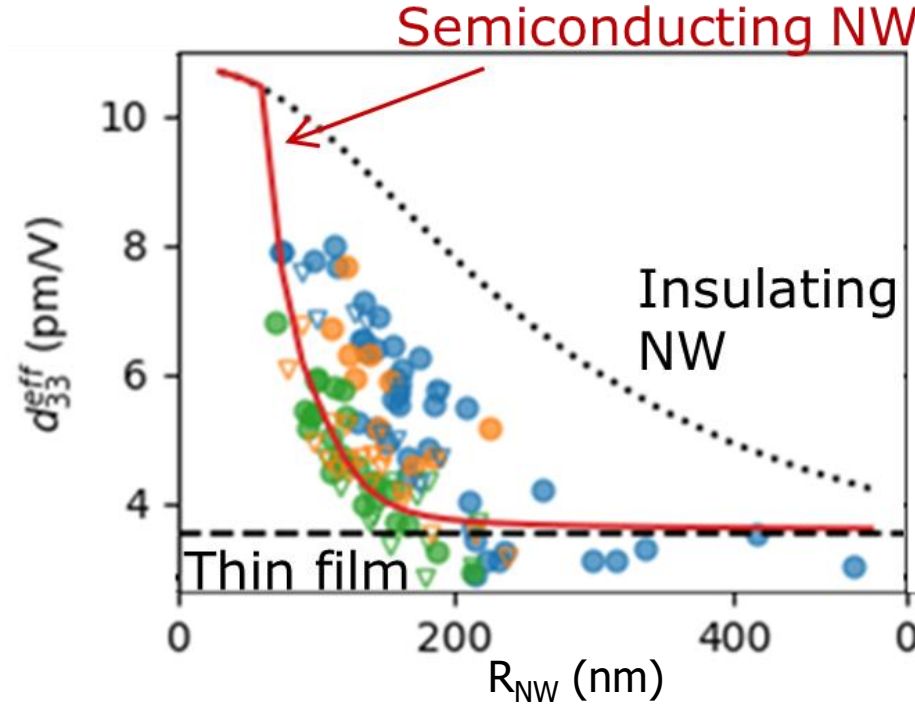
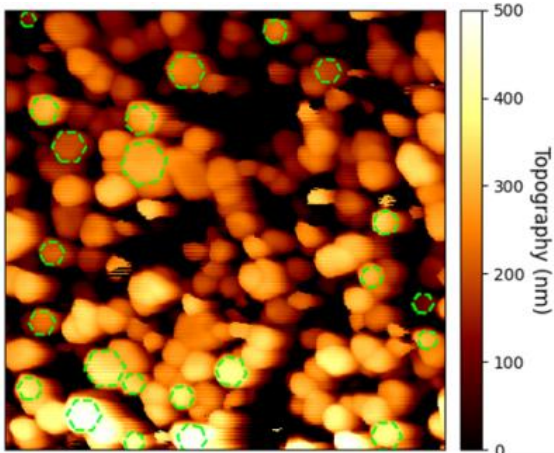
Current trends : Nanostructuring - Nanowires

- ZnO NWs (biocompatible, abundant) as replacement of lead-based materials
- Characterization: Piezoelectric Force Microscopy (PFM)



3μm long, 200nm wide

ZnO NWs (CBD)



cro
ma

Simulation parameters (CBD):

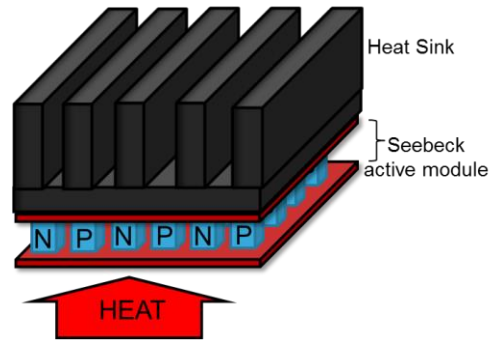
$$N_{it} = 10^{13} \text{ eV}^{-1} \cdot \text{cm}^{-2}$$

$$N_d = 10^{17} \text{ cm}^{-3}$$

T. Jalabert et al., Nanotechnology 2023

- Piezoelectric performance increase as the NW radius is reduced
- Validation of theoretical trends
- Perspectives : Control of semiconducting properties, dimensions

Thermal EH



- **Principle**

Seebeck effect: generation of a voltage along a conductor when it is subjected to a temperature difference.

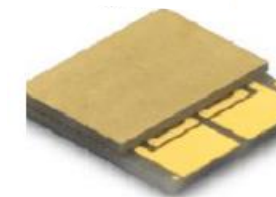
Main parameter : $zT = \sigma S^2 T / \kappa$. σ : electrical conductivity (1/Ω/m),
 S : Seebeck coefficient (V/K), κ : thermal conductivity (W/m/K),
 T : temperature (K).

$zT \sim 1$ (now) \longrightarrow 3 (future)

- ❑ Power proportional to available temperature gradient
- ❑ Fast thermalization (need for a big heat sink)
- ❑ Non-flexible
- ❑ Bi_2Te_3 : Expensive/rare/toxic material/incompatible with CMOS



Micropelt
 ~4 x 3 X 1 mm
 P < 15mW
 @ ΔT=30K



Nextreme
 ~ 11 x 10 x 1 mm
 P < 130mW
 @ ΔT=50K

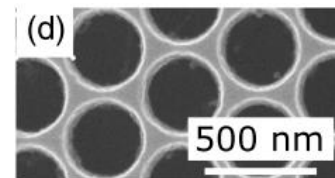
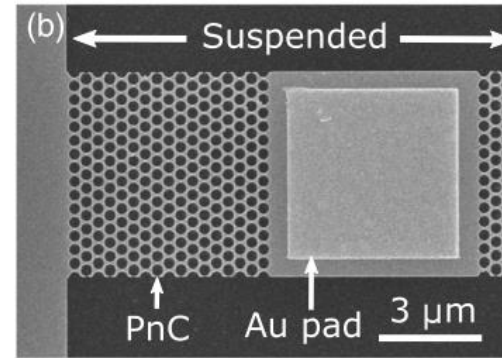
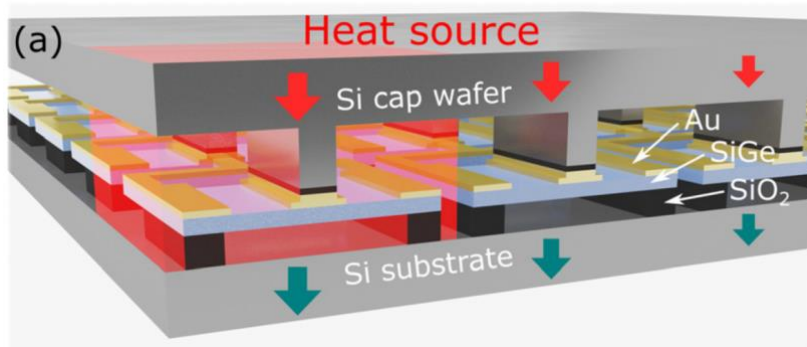
Book: H. Akinaga et al., *Thermoelectric Micro/Nano Generators*, Wiley 2023

Thermal EH

Current trends : Si, SiGe and Nanostructuration

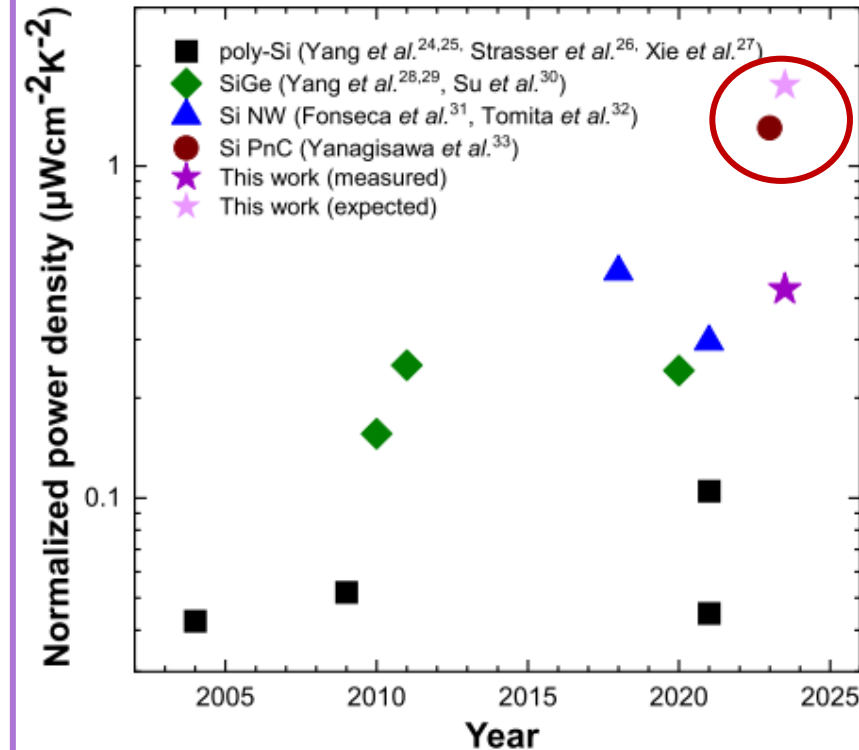
- Replacement of Bi_2Te_3 by Si thin films and nanostructures (Si, SiGe)
- CMOS compatible

$$zT = \sigma S^2 T / \kappa$$

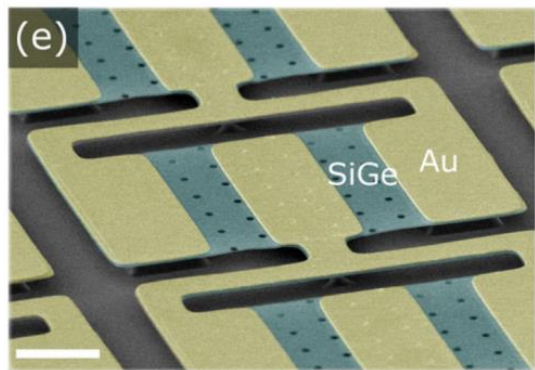


PnC (Phononic Crystals)
 - Limit Phonon transport
 - Reduce κ

S. Koike, T. Mori et al., J. JAP, 2023

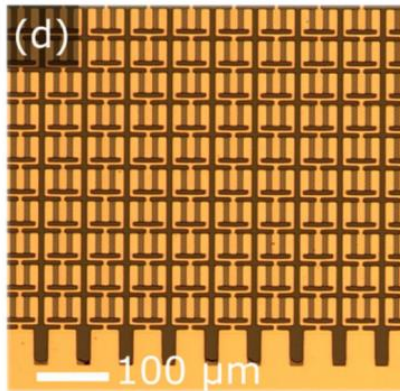


S. Koike, T. Mori et al., APL, 2024



SiGe thin films (lower κ)

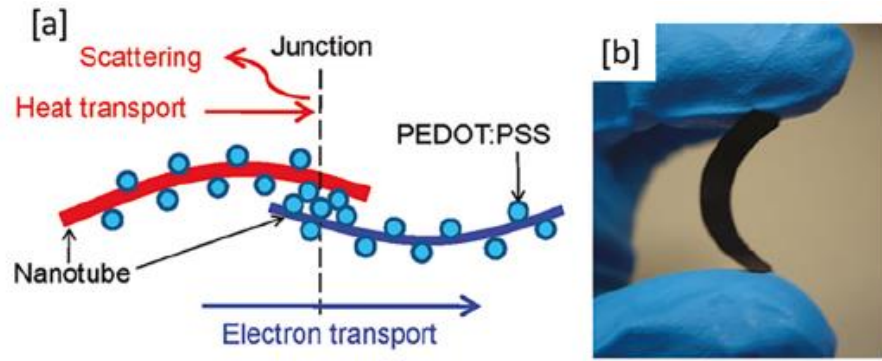
S. Koike, T. Mori et al., APL, 2024



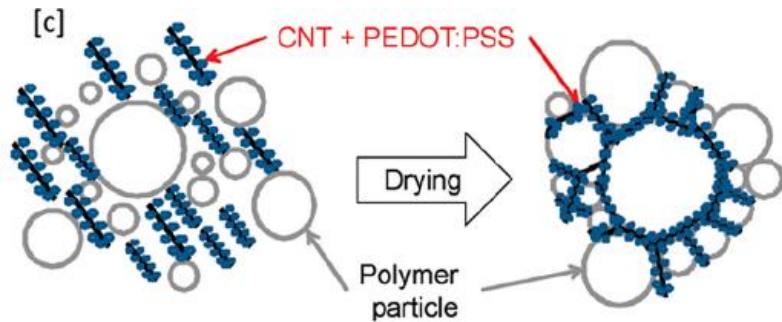
Thermal EH

Current trends : Organic materials (Flexible)

- Advantages : Low κ , low cost, flexible, **eco-friendly**, roll to roll production (wearables)
- Inconvenients : Low zT , typically low σ
- Possible solution: Composites (CNT...) \longrightarrow adjust properties



C. Yu et al., ACS Nano 2011



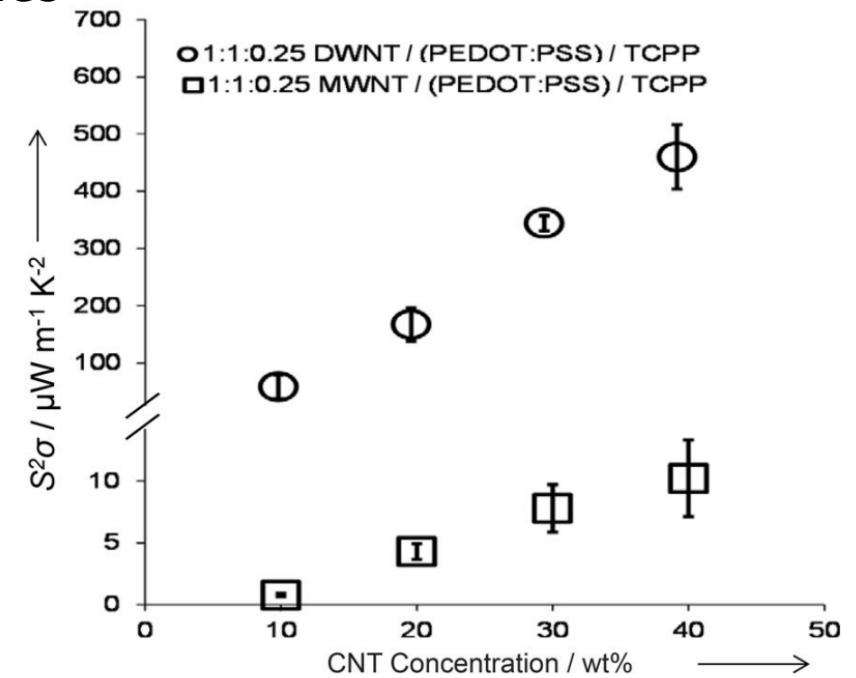
D. Kim et al., ACS Nano 2009

PEDOT:PSS : stabilize and disperse CNTs in aqueous solution, Increase σ

Polymer (TCPP): stabilize CNTs

$zT \sim 0.39$

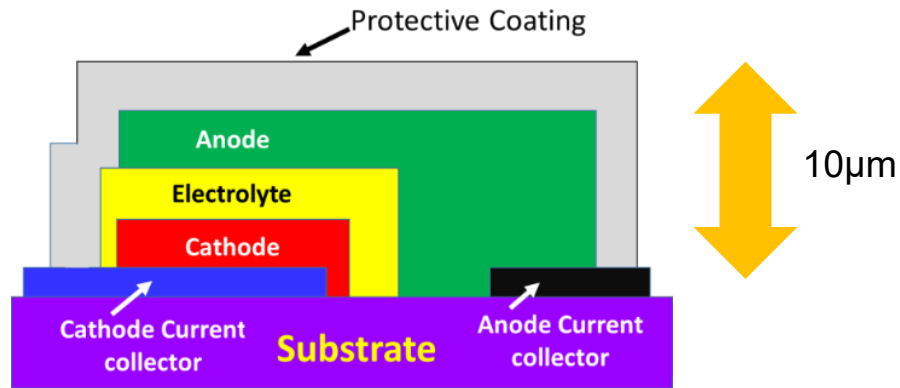
$$zT = \sigma S^2 T / \kappa$$



G. P. Moriarty et al., Energy Tech. 2013

Review: N. Nandihalli, T. Mori et al., Nano Energy, 2020

Energy storage: Micro-batteries



Principle :

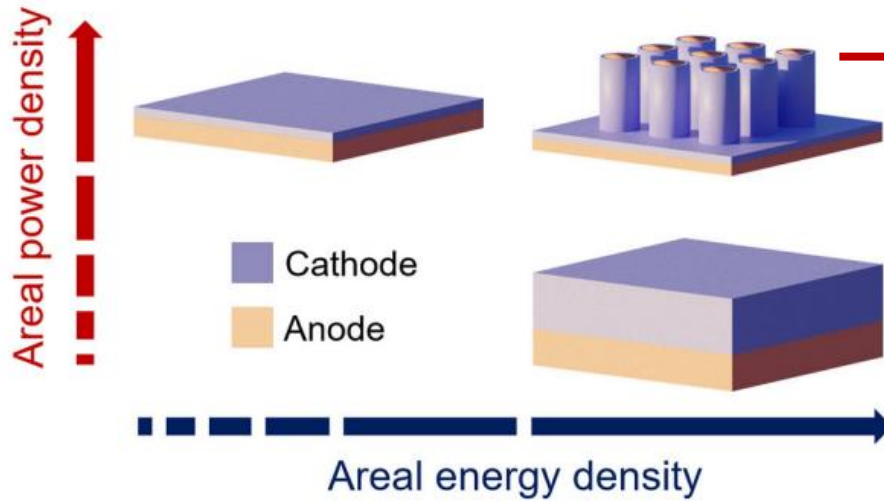
- Electrolyte : high ion conductivity, low electronic conductivity
- Replacement of the classical liquide electrolyte \longrightarrow thin film
- Si integrated
- **Size reduction, safer**

- Lithium based thin films on Si: $\sim 5 \text{ mWh/cm}^2$, capacity retention \rightarrow 1000 cycles
- Electrode thickness limit $< \sim \mu\text{m}$
- Ionic conductivity of solid electrolyte \ll liquid based (commercial)
- Thin film solid-state solutions for energy storage have existed for some years now but **more energy density and higher power options at lower cost are required**

Energy storage: Micro-batteries

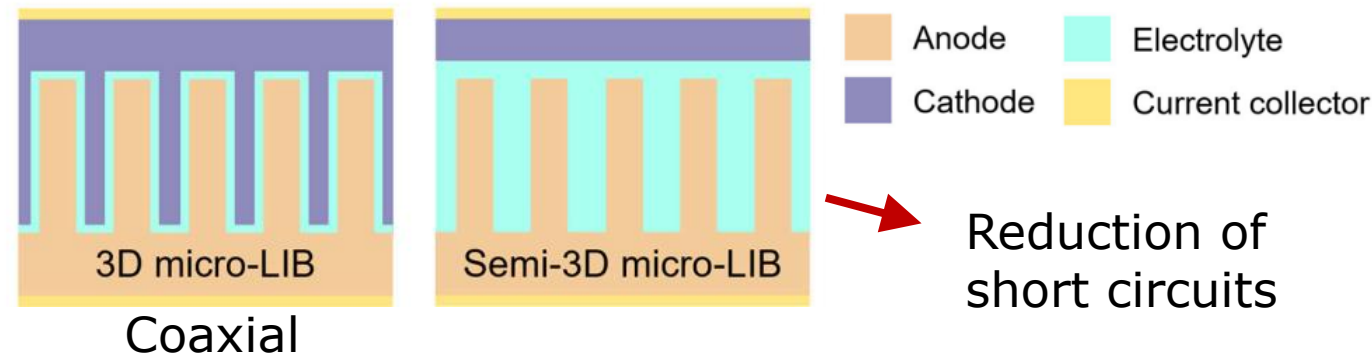
Current trends : 3D structuration (Si-based)

□ Design of 3D Si anode – based μ batteries

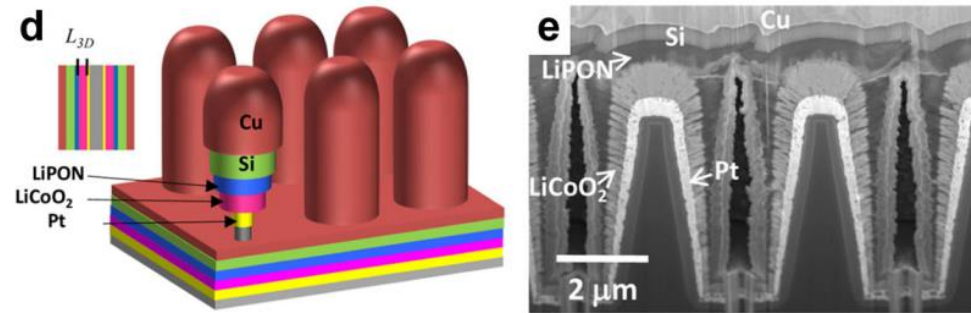


- Thicker electrodes : distance of traveling of ions increases → reduction of power.
- Film delamination

□ 3D and semi-3D structures



Example of a co-axial structure



A. A. Talin et al., ACS Appl. Mater. Interfaces, 2016

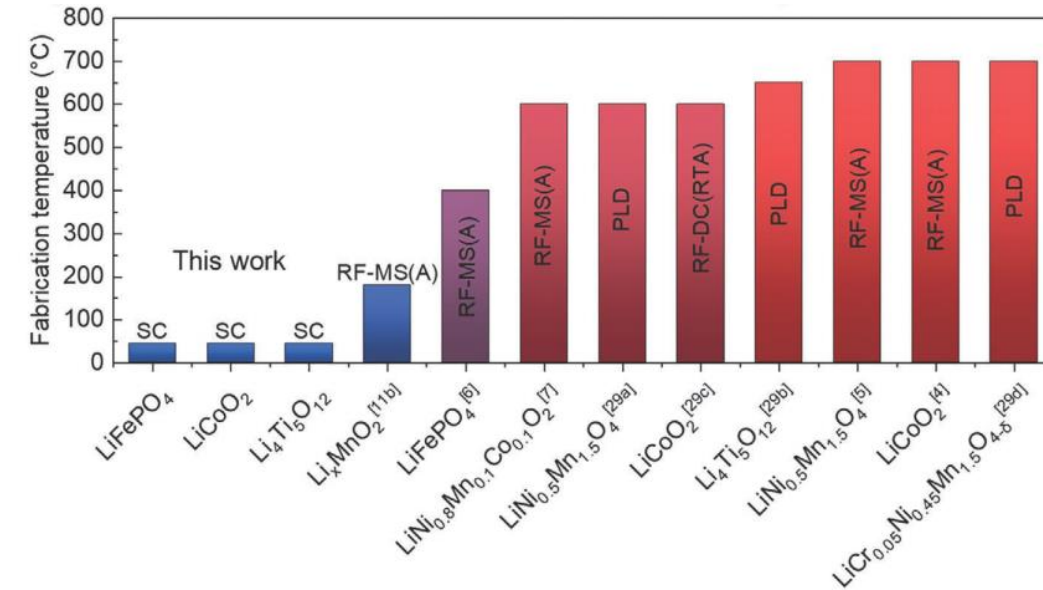
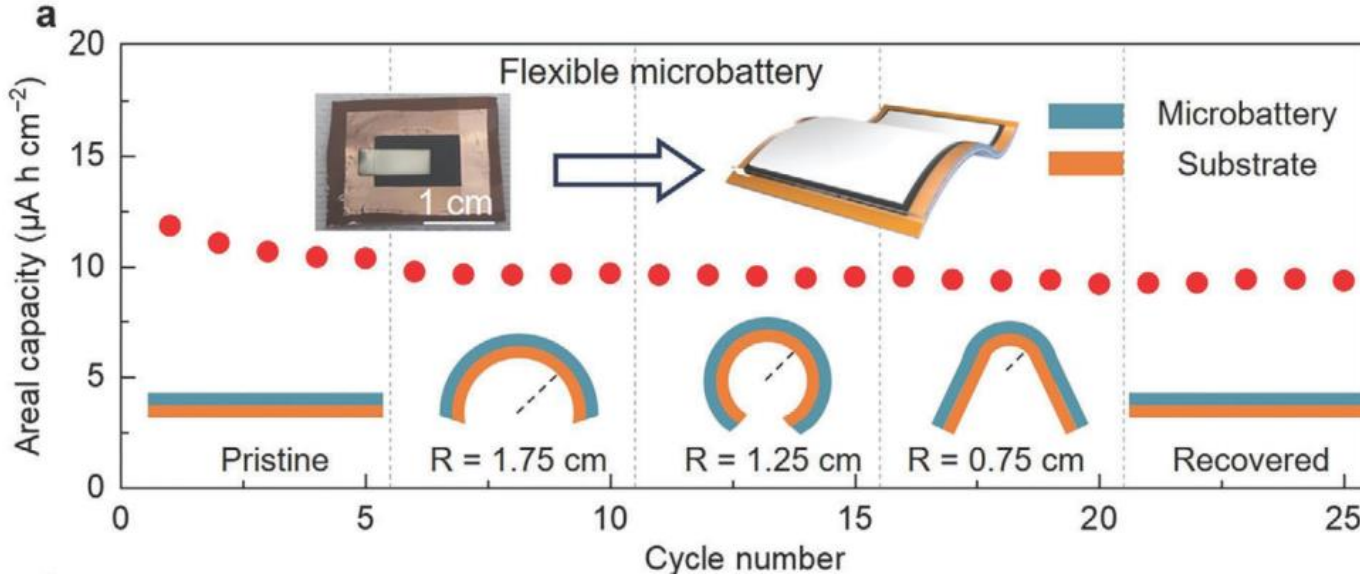
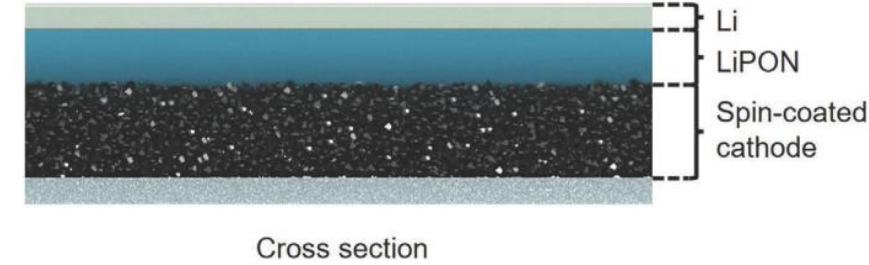
Review: A. Deatama Refino et al., Comm. Mat., 2024

Perspectives : Work on reliability and packaging.

Energy storage: Micro-batteries

Current trends : Low temperature fabrication

- Low temperature fabrication : **spin coating** of Lithium Oxide electrodes ($\sim 45^\circ\text{C}$).
- Mixture of cathode powders + PVDF
- Compatible with flexible substrates** (polyimide here)
- Rest of the structure by Sputtering + Evap



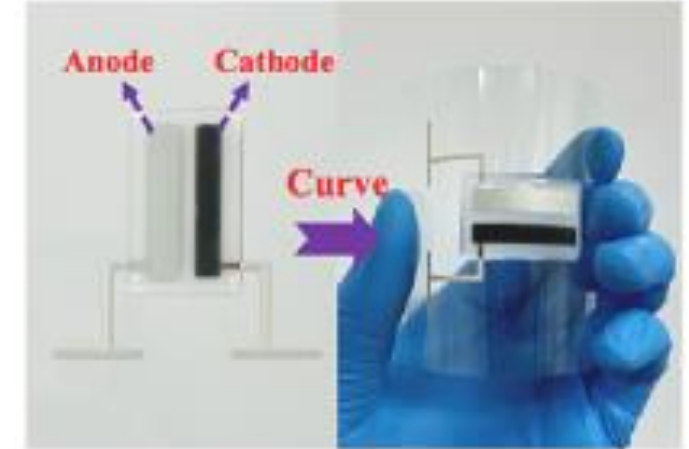
- Low capacity degradation during bending tests

B. Ke et al., Adv. Energy Mat., 2024

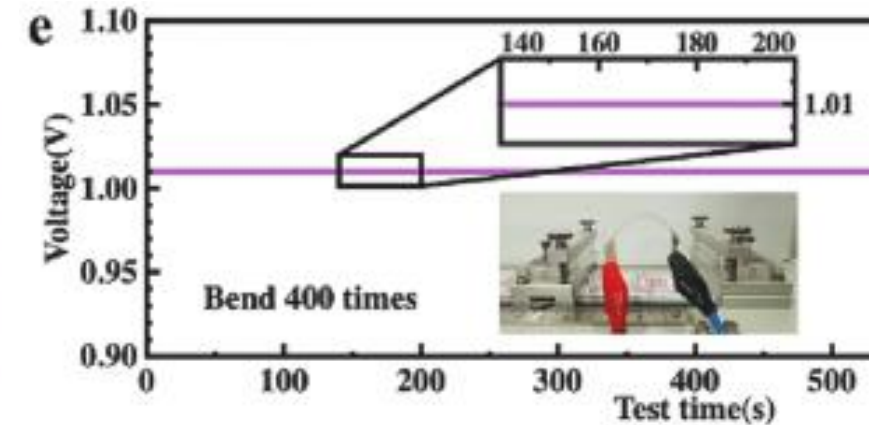
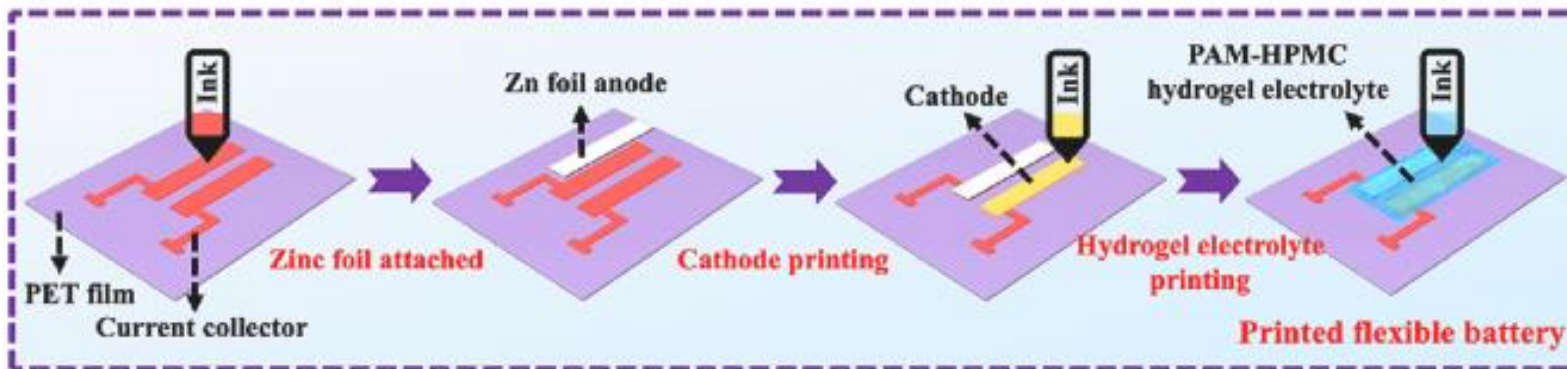
Energy storage: Micro-batteries

Current trends : 3D printing technologies

- **3D printing** : complex structures at **low cost**
- Fully 3D printed batteries – Chemistry work (inks)
- Hydrogel electrolyte :
 - **Zinc** ion (Alternatives for Li ion) : **Biocompatible**, abundant
 - Adjusted viscosity : Polyacrylamide- Hydroxypropyl Methylcellulose (HPMC)



- Open circuit voltage



Y. Lu et al., Chem. Eng. J., 2024

Conclusions and perspectives

- The improvement of the EH performance/efficiency is as important as the development of “green” materials. Replacing toxic/rare materials used nowadays (lead based piezoelectrics, Bi_2Te_3 for thermoelectrics).
- The use of nanotechnologies is foreseen to increase the performance of all the concepts in general.
- Flexible and low cost approaches for wearable applications (i.e. e-health) should be developed as well.
- The comprehensive system design combining all aspects of the fabrication process, harvester structure, power conversion circuits and storage will be the potential solution for increasing the power generation efficiency.



Acknowledgments



International Roadmap for Devices and Systems MORE THAN MOORE WHITE PAPER

<https://irds.ieee.org/editions/2022>

Energy Harvesting team

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Thank you for your attention !