#### ESSCIRC/ESSDERC 2023 SiNANO-ICOS Workshop "European Strengths and Gaps in Emerging Semiconduct

## International activities in the field of Smart Sensors

Alan O'Riordan Nanotechnology Group Tyndall National Institute, Ireland alan.oriordan@tyndall.ie

Lisbon, September 11, 2023



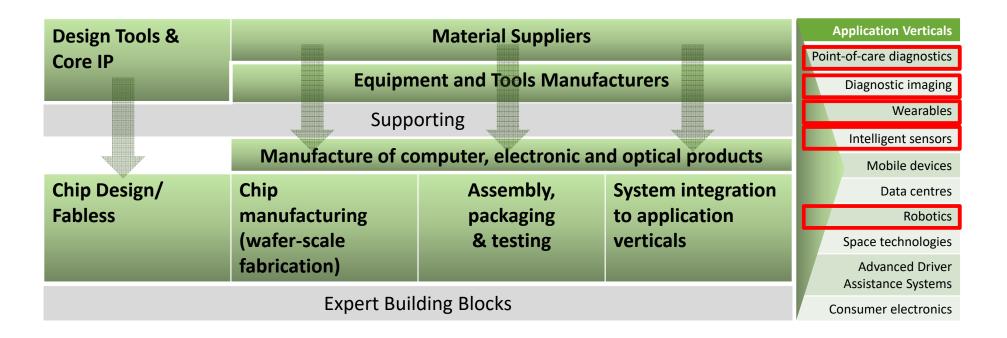




- Review of the main EU and International activities and most promising technologies (targeting the leading semiconductor countries: USA, Japan, South Korea, Taiwan, Singapour, China, but other countries are also possible (e.g. Canada, India) in the field of Smart Sensors
- This will allow "Recommendations for international research cooperation" to be sent to the European Commission.
- Highlight the strengths of the main leading Institutions in each country/region (Universities, RTO, Industry in EU and leading Countries) in Smart Sensors.



### Semiconductor value chain and added value







### Sensor Technologies

#### MEMS

- CMOS
- □ ISFET, Electrochemical sensors, etc
- □ Optical Sensors (III-V, II-VI)
- Pressure, temp, motion, Flow...







### **Application Areas**



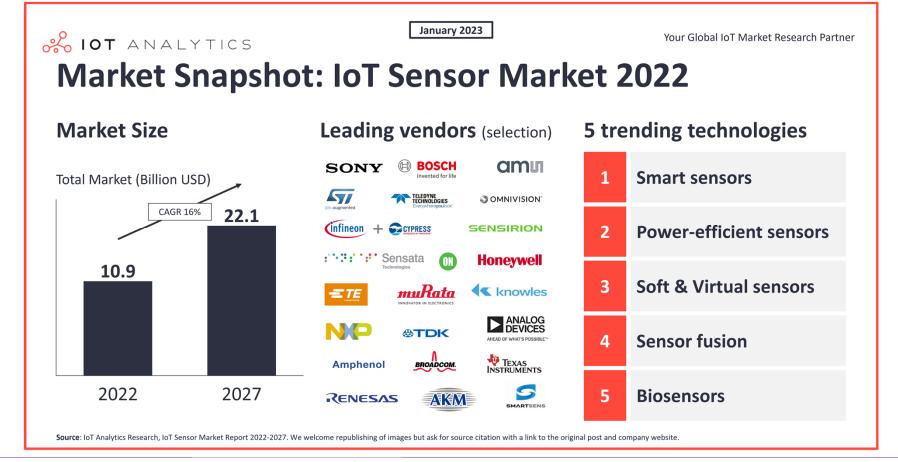
OT ANALYTICS TOP 10 IOT Application Global share of Enterprise IoT p Manufacturing / Industrial		
A <sup>0</sup> A	rojects <sup>1</sup>	
Manufacturing / Industrial		Trend <sup>2</sup>
	22%	s 🌔
Transportation / Mobility	15%	$\bigcirc$
Energy Energy	14%	$\bigcirc$
Retail Retail	12%	$\bigcirc$
لي Cities	12%	۲
Healthcare	9%	$\bigcirc$
Supply Chain 7%		$\bigcirc$
Agriculture 4%		$\bigcirc$
Buildings 3%		۲
Other <sup>3</sup> 3%	N = 1,414 projec	ts 🌔



ESSDERC/ESSCIRC 2023 Workshop European Strengths and Gaps in Emerging Semiconductor Technologies 5 of 12





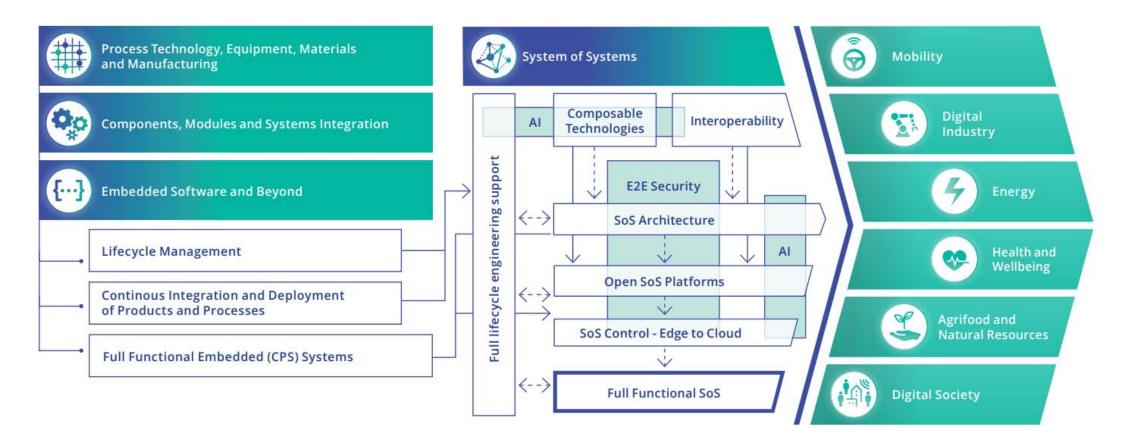




ESSDERC/ESSCIRC 2023 Workshop European Strengths and Gaps in Emerging Semiconductor Technologies 2 of 12

### Major Challanges

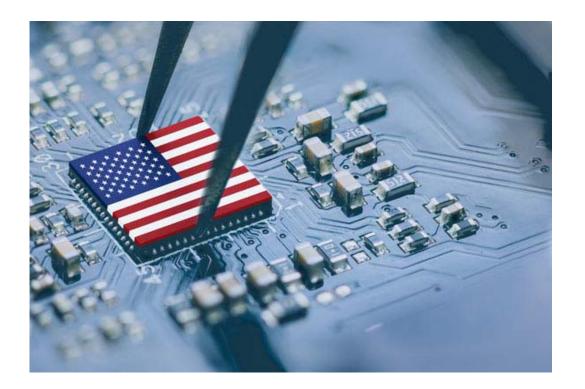






### U.S. Chips Act





#### U.S. Chips act

- Geopolitical limit Beijing's capacity to develop cutting-edge chips and establish supremacy over strategic technology (This could lead to export controls for EU)
- The CHIPS Act, which provides \$52 billion in subsidies to companies that manufacture chips in the US.
- The US is attempting to consolidate its pivotal role in the global semiconductor ecosystem and ensure that China is unable to create the most cutting-edge chips



## U.S. Smart Sensor (academic)





## Key academic players – smart

#### sensors

- Perdue University
- Ohio State University
- MIT
- Georgia Tech
- Stanford University
- University of California, Berkeley
- Carnegie Mellon University
- University of Michigan
- University of California, Los Angeles (UCLA)
- University of Texas at Austin
- University of Illinois at Urbana-Champaign
- University of Washington
- Sandia National Lab
- Oak Ridge National Laboratory (ORNL)
- Argonne National Laboratory
- Lawrence Berkeley National Laboratory (LBNL)
- Los Alamos National Laboratory (LANL)
- Pacific Northwest National Laboratory (PNNL)
- National Renewable Energy Laboratory (NREL)

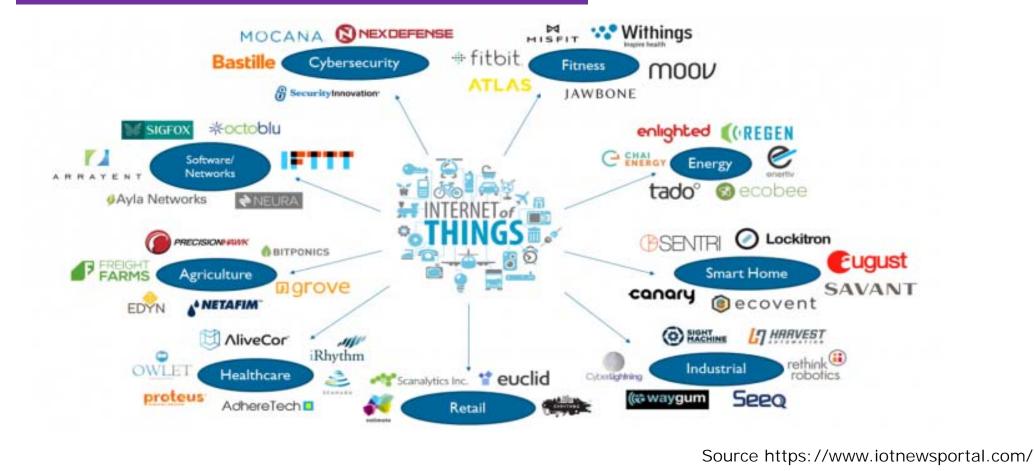




National Institute of Standards and Technology
SCIRC 2023 Wgrshop

### Top IoT Leading Companies







ESSDERC/ESSCIRC 2023 Workshop

European Strengths and Gaps in Emerging Semiconductor Technologies

### The EU Chips Act Objectives



The European Chips Act will ensure that the EU strengthens its semiconductors ecosystem, increase its resilience, as well as ensure supply and reduce external dependencies.



Strengthen Europe's research and technology leadership towards smaller and faster chips



Build and reinforce capacity to innovate in the design, manufacturing and packaging of advanced chips



Put in place a framework to increase production capacity to 20% of the global market by 2030



Address the skills shortage, attract new talent and support the emergence of a skilled workforce



Develop an in-depth understanding of the global semiconductor supply chains

Source: Chips Act summary from European Commission FAQ https://ec.europa.eu/newsroom/dae/redirection/document/83080





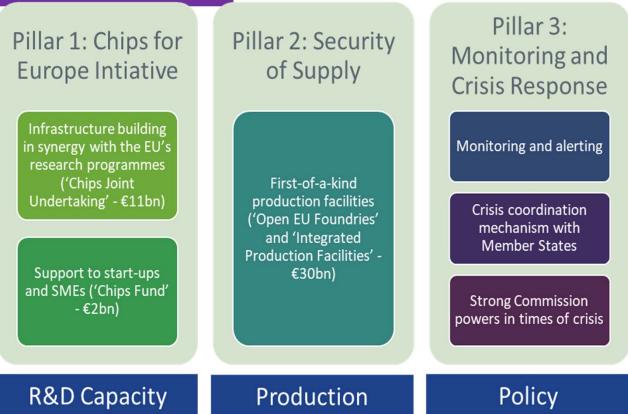
## The EU Chips Act Objectives



Pillar 1 focuses on capacity building for cutting edge technologies, in particular:

- Infrastructure for design and system integration
- Pilot lines\*
- Network of qualification and competence centres
- New capacities for the next generation incl. quantum chips
- Chips Fund for start-ups and SMEs

# Pillar 2 focuses industrial facilities for semiconductor manufacturing



\*Pilot Lines: establish European ecosystems for prototype production; achieve reliable fabrication processes for high-volume production; produce small volumes of new technology-based products; employ new production technologies/methodologies



## Semiconductor cluster in Europe





Source: Commission Staff Working Document 'A Chips Act for Europe' SWD(2022) 147 final

VIEEE VICES SOCIETY ICONFICIENT SINAN

## China Industry Key Players





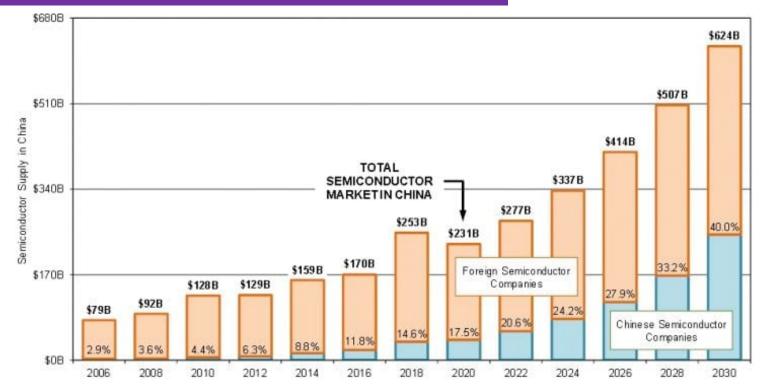
#### **Semiconductor Industry**

- No Commercial scale fab operating below 14 nm node
- In July 2022 that Semiconductor Manufacturing International Corporation (SMIC), China's national champion, has probably developed the ability to create a 7nm chip.
- Although these can be produced by DUV instrumentation they are not cost effective.
- ASML was denied an export permit (due to US pressure on Amsterdam) for extreme UV lithography instrumentation to China



## China Internal Semiconductor Market





The semiconductor supply chain in China, indicating the percentage of the supply coming from foreign companies vs Chinese companies. Note that in 2030, China will still import 60% of semiconductors used. Source: IBS.



## China University Smart Sensors



Peking university	北京大学 PEKING UNIVERSITY	MEMS, Gyroscope, accelerometer, radio frequency device, optical device, flexible device
Northeast Agricultural University		Smart farm technology and system
HIT(Harbin Institute of Technology)		Smart farm technology and system
Huazhong Agricultural University		Excavation and utilization of agricultural microbial resources
Lanzhou University		Grass seed innovation and grassland agro-ecosystem
Institute of Microbiology, Chinese Academy of Sciences	☞ 中國科星院	Biosensor development
Hunan University	湖南大学	Chemical biological sensing and metrology, molecular recognition and probes, nanobiology, chemical biosensing, biochemical analysis instruments, chemometrics
Lanzhou University		Peptide drug and clinical transformation
Sun Yat-sen University		Prevention and control of aquatic animal diseases and healthy breeding
Xi'An Jiaotong University	● デチええ大学	MEMS on Biological detection technology and molecular diagnosis
University of Electronic Science and Technology of China		Magnetoelectric thin films and micro devices, Power semiconductor devices and integrated technologies, Electronic polymers and micro structure sensors
Tsinghua University	() 新華大学 Tsinghua University	Laser and photoelectric testing technology, sensing and measurement information technology, micro and nano manufacturing and testing technology, manufacturing quality control technology

## China Internal Semiconductor Market



Advanced Drive assistance systems	Baidu	Nio Inc.	Lixiang	Xiaopeng	
	Bai db 百度			XPENG	
Environmental sensors					
Agri Food sensors	HGTECH	Centre Testing	International		
	нотесн	C	ri		
Biomedical sensors	Yuwell	Lepu Medical	Mindray	MGI	OVCTEK
	yuwell 鱼跳	天 P 乐普医疗 LEPU MEDICAL	mindray迈瑞	MGI	OVCTEK 欧 普 康 祝。
Molecular diagnostics	DA AN GENE	Liferiver	Dian Diagnostics	EDAN	КНВ
	达安基因 DA AN GENE	Liferiver 之江生物	www.迪安诊断 DIAN DIAGNOSTICS	() () () () () () () () () () () () () (	<b>KHB</b> 科华生物
CMOS based physical sensor devices	WILLSEMI	Galaxycore	Smartsens		
	WILLSHIM	GALAXYC GRE	SSMARTSENS 思特成电子科技		



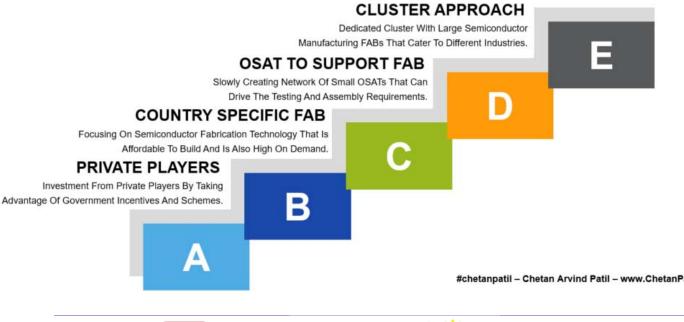


## India Semiconductor Road Map

### THE SEMICONDUCTOR MANUFACTURING **ROAD MAP FOR INDIA**

#### COLLABORATION

Multiple Small Companies Collaborating To Form JV To Fund And Drive Development Of Semiconductor Fabrication To Assembly,



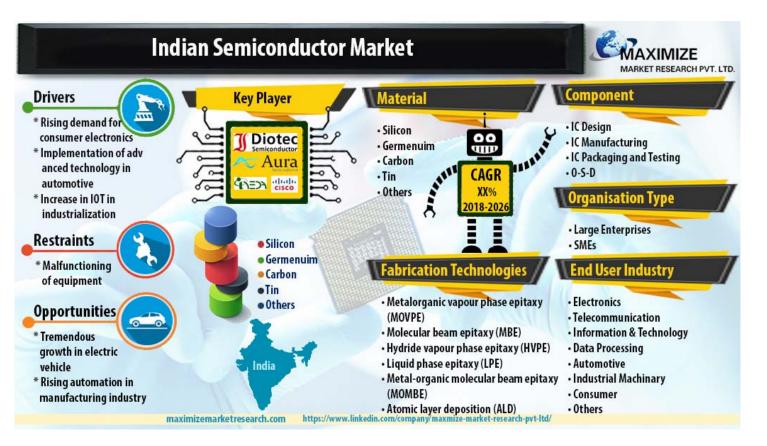
#### Semicon India Program

- Program for Development of • Semiconductors and Display Manufacturing Ecosystem in India (approved in 2021)
- Investment of INR 760 billion (>US\$10 • billion) for the development of a sustainable semiconductor and display manufacturing ecosystem
- Position the country as a global hub for • electronic system design and manufacturing.

#chetanpatil - Chetan Arvind Patil - www.ChetanPatil.in



## India Semiconductor market



- Very little activity in Smart Sensors and Systems.
- Desire by Government to increase IoT in all sectors particularly Agri-foods
- Key Universities
  - IISc Bangalore
  - IIT Hydrabad
  - IIT Roorkee
  - IIT Bombay
  - IIT Madras



## Other Existing/Emerging Regions



- Taiwan
- South Korea
- Japan
- Australia
- Thailand\*
- Philippines
- Singapore
- Malaysia\*
- Indonesia\*

- Latin America
  - Mexico
  - Colombia\*
  - Brazil
  - Argentina\*
  - Peru\*

- Middle East and Africa
  - Saudi Arabia
  - UAE
  - Egypt\*
  - South Africa\*

\* Participants from the following low- to middle-income countries are automatically eligible





## Collaborations



- One key aspects of India's semiconductor vision is International Collaboration
  - Limited joint EU / India call <u>https://dst.gov.in/sites/default/files/Webnotice%20I</u> <u>ndia%20-</u> <u>%20EU%20Joint%20call%20for%20proposal%20wit</u> <u>h%20Annex%20A%20B%20C\_0.pdf</u>
- **EU-Australia relations framework agreement 2022**
- EU-Thailand agreement on ERC level but could be expanded
- Limited collaboration with Japan Science and Technology Agency (JST) and individual EU countries. ( (Al and Information, Biotechnology, Energy, Quantum, Materials, Semiconductors and Telecommunications)
- Latin America has joint calls with individual EU Countries (Bioplastics and Euroaccess)







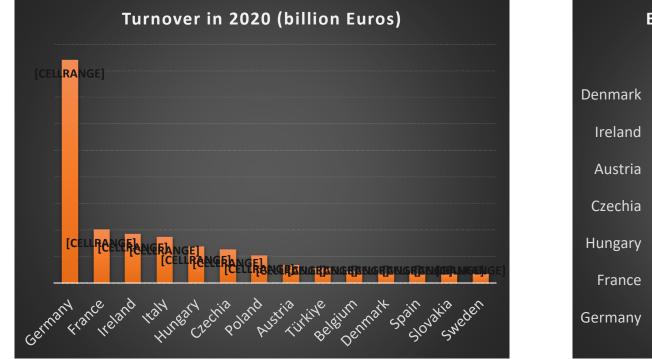


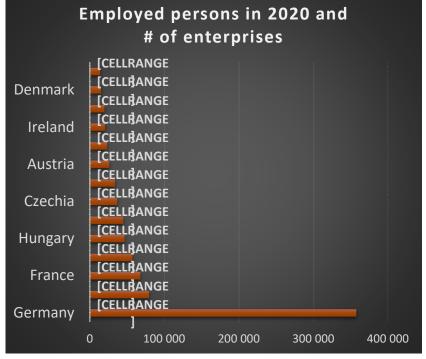
- Geopolitical divide driving protectionism but no one will become idenpendent
- Europe is strong in Smart Sensors
- Opportunity for EU to collaborate with new countries India / Thailand
- Bi-lateral agreements in place with a number of countries which can be expanded
- Win- win for Europe is access to market / talent / problem statements / driving policy (environmental / agri)



## Semiconductor cluster in Europe









#### Top semiconductor companies by sales 2021 | Statista







To achieve application breakthroughs and strategic advantage, the European position must be reinforced through leadership in all relevant equipment, materials, processes and manufacturing technologies by driving the following Major Challenges:

- □ Enabling new functionalities in components with More-than-Moore technologies
- Novel devices and circuits that enable advanced functionality
- □ World leading semiconductor manufacturing equipment and technologies
- Advanced Heterogeneous integration technologies, processing, manufacturing and packaging solutions
- □ Mass modification of sensors, environmentally controlled characterisaiton...
- □ Sustainability and recyclability
- □ Edge Computing, AI and ML processes
- Developing a robust SoS architecture cyber secure, resilient, interoperability...
- Open source business models

